

January 2024



1934 Model 30

# Upcoming Events

January 1, 2024 (Monday), Clancy's Irish Pub. January 14, 2024 (Sunday), Lincoln's Roadhouse. February 3, 2024 (Saturday), Winter Banquet African Grill and Bar, 5pm,

Look for club emails or check the website for more details about these gatherings.







the far east, and it was all a bit of a let-down, really. But 1975 is a stand out year for Noton fans, alhohogi lecratini yddiw recopie it as such at the time. When Noton-Tiximgh and the such at the sericuly elderly engineering of their Command wargs going to tassed twisted into a new, revised and revived muchanie, we all shouged our waters be such at the summer of the summer and the such at the summer of the such at the summer of the summer remarkaby, Bring on the sumhine. The globe was notably, warmed in 1975. In fact, youthful cynicitin cat sald – as always should be – the new Commandow was in fact developed a lot from the previous

The biggest batch of changes for the MR3 is most visible on the dr The left-foot gear shift is an instant recogniser, as is the electric st

# t is an instant recogniser, as is the earlier Commandos used via a geartrain. Whereas the earlier Commandos used rune the outer chaincase, the Mk3 uses lots. No idea wh

We deter claims the MR3 uses lists. No side may nobed watter de police Nortos. How view change as the years of the Nort wiew change as the years of the MR3 wiew of the MR3 wiew of the areally easy machine, built at the old AUC clarge any machine, built at the old AUC story in Plantack, and was remarkably repld by any standards, not just when ompared to the outpounding of the other which finder modulation. The JSA was and the NR3 was standards, not just when ompared to the outpounding of the other which finder modulation. The JSA was and the store of the leadatate. It was an in the narks of the leadatate. It was an internation with the the host and and and with the host and outpoint when yield things. It was and the scin yield being and the store and the scin was and the scin when the excitance of the when the the was and the scin when and other and the scin was and the scin when the the scin and the scin when the excitance of the scin when the the scin and the scin when the was also the scin when the scin and the scin when the the scin and the scin when the was also the scin when the scin and the scin when the the scin and the scin when the was also the scin when the scin when the scin when the scin was also the scin when the scin when the scin was also the scin when the was also the scin when the scin was also the way fit and the scin was also the scin when the scin the way that was also the scin when the scin was also the way the scin was also the scin was also

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O NORTON COMMANDO MK3

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#### RealClassic

20bh; so plainly some serious development had taken place during its long production life, with this, the final fronties; offering the Sibhy mentioned above. Lean't find torque figures to compare, but the 850 Commando engine is displaying with the staff. Remember those old advers? Lotta Torque About Norton? Clever and remarkably accounter. You all most certaily know the basics of the design already. Just in case, the Commando engine's twin (volders run side by dia in

design already, but in your due to back to the engine's twic clinicaria and the commands a single well finned casting, and basit just two valves seck. These are general by long publicosis lifted and lowered by a single cambalit steel infort of the engine – a departure from designer Bert Hopwood's BSA engine, which parked fit single: cambalit behind the block. A little unsusity, the rockers which shift the saling effort from the publicds to the valve steems are mounted in the cylinder head casting listic, rather than in a separate rocker box. Other manufacturers also did this, notably AMC, Royal Enfekt and Ariel, but the Norton's head casting is a reinously monster bit of its. A tribute to the caster's and its the contact breakers. And yes, this machine is running on points; rather than the electonic spakiers recommended by so many other Commande policy. Why? I we neve been

rklers recommended by so many other nmando pilots. Why? I've never been nded by a points system, unlike by mor

modern alternatives. Two Amal Concentrics feed fuel to the engine, via a pair of taps with integral filters. There's another pair of filters, too, one to each carb, which we might expect to keep the



engine free of Goreja bages. However, a syou ingife find out in enst month Shed Tale, this is not always entirely the case. ... Alongside the headline-grabibing installation of the electric start came a whole load of other alteration, prime among them for your humble scribe being the left foot gearchange and consequential right foot basibing. Although I have almost never confused myself when switching from obles first with their right foot shifts to the more common left foot leaver waggling business. It does happen. And in any case, American legislation somehow demanded the change. I like Ir, not jus because primary chain by rotating the ent primary chain by rotating the entire genetox — this is a non-unit construction design, remember – to achieve the desired level of tension. Assuming that the astonishingly robust triplex chain had stretched, then the rear wheel had to be moved backwards to adjust the main chain to match the primary chain. This is all ever possible, ranking happing for us all. Norsons team of engineers took the opportunity alforded by the shifting of the gene shift to mount the gradbox rigidly in the cradle which supports it (and which carries the swinging arm project as part is the construction of the primary construction of the primary right in the cradle which supports it (and which carries the swinging arm project as part ngidly in the cradle which supports ((and which carries the swinging am privat as part of the noted Isolastic vibe-quelling process), while at the same time installing an automati self-adjusting device to maintain the correct primary chain tension. And it works really we The while of the fabled Norton box is good, short-throw and crisp in action, and new get used to the well gear ratios and the fact



ine free of foreign bogies. Ho

any case, American legislation somehow manded the change. I like it, not just beca familiarity in use, but because of a rather li nous change to the maintenving

famous change to the maintenance routines which we all follow so assiduously. Previous models of the Commando retains the entirely archaic method of adjusting the

maintain the correct adjustment, which in turn involved some dismantling, which in turn produced a lot of older Nortons with the power train loose in the frame (I rode an Interpol for a while where the engine could actually hit the frame if sufficiently provoked), the Mk3 arrangement provides adjustment by a vernier, and the toolkit contains the little tool to do this

On the road, then. At last, Passing swiftly through the tall first gear / heavy clutch phase, once the bike is actually moving the reason it was voted Machine Of The Year so often is instantly obvious. The Isos switch in at around 2500rpm, after which the ride is uniquely smooth and soft. The combination of the Isolastics (the shift from shake to smooth is very noticeable) and the supple suspension is truly agreeable. As is the slightly rearward seat and wide handlebar combination. Even the needles in the twin clocks work smoothly and are flicker-free. That can't last, surely.

The Norton feels long, somehow, and its steering is not exactly light and lively; it feels heavier than it is, despite my running the huge fuel tank with only a gallon or so inside it. But it is predictable, and although I've never felt in any danger of grounding the rests unlike on my last Mk3, a Roadster, which was a supreme toe-toucher - bendswinging is really rewarding. The engine provides most of

the braking required on any road with bends in it, which is a truly classic way of making progress. This is no point-and-squirt machine, unlike the early 750s, which were.

The Isolastic system removes a lot of cues for upshifts as well. There's almost no vibration at the engine's usual operating revolutions, and the exhaust is very quiet indeed once on the move. As I mentioned already, third gear is a gloriously flexible ratio, providing instant power and torque on demand, and then slowing the bike down when the throttles are closed. North Cornwall and Devon are blessed with



that there are but four of them, the bike really does fly. A feature of this is that on enjoyable A-roads with actual bends in them I find that I spend most of my time in third gear, which is a wonderfully long ratio, stretching all the way from maybe 25mph to 60 or so without thereine the mole methematic had new of ing the engine noticeably. And yes, of

stressing the engine noticeably. And yes, of course you can engage top gear a stround 40 and trundle along on the pile of low-rev torque coming from the engine even at quile low reve, but there's a lot more fur to be had with things spinning nicely in thid. An indicated 70 in top, by the way, is around 4000pm on the teach. This is december yreaked, even on motorways. Not that I ever intend to the this bike for an anotroway, to be fair. The machinery is willing, the fleah less so in my case. Loads of strawart Notron OC members traverse entire continents on these bikes, in case you wondered. A tiny delight of this particular machin

that its ride is surprisingly supple. It is in fact very comfortable. The front forks move smoothly confortable. The form of properties in the creat production of the form of the control of the thore of the control of the control of the shocked to read. So many bikes get restored, a large part of which process involves replacing original components with new equivalents, that it's a treat to ride a bike which has original fork internad as well as the original Guling rear shocks. The interstate rides remarkably well, with the 19 inch where is contributing to a stability in corners which matches the actual up and down movement cerfectiv. movement perfectly

It's an original seat, too, and very omfortable it is. n. lity is why – the entire reason This originality is why – the entire reason why – I risked EEEE on an unseen machine

Its weakness. Some of my bosses were trying to sort of avoid me demonstrating the electric start to Mr Poore, but he pressed the starter and it worked fine. I could tell by the way it stopped that a small kickback was due. He nersed it andin and hang

kickback was due. He pressel it again and bang. the chain imashed up the primary cover. And that was that the primary cover. And that was that the stready purchase a big quantity of Proteolite starters, and we later used them on the MA3. These have an anti-kickback device in the desig incidentally, when working on the T160 Trident the fitters had the starter wired membely to blat when visitors came to

from across the water, and am taking so much trouble to not replace serviceable old bits with modern kit.

the years, have ridden rather more, and I have always preferred the Roadster with its smaller always preferred the Hoadsteet fuel tank and more forward seating posi-monified to confess that But now I am compelled to confess that I very comfortable with the big tank / rear that I am seating format provided by the I was trying to take a logical approach to actually buying this particular bike (unseen,

remember; a non-runner the USA) at first I decided against it, simply because it was a fat-tank Interstate. I made the correct call in the end, however. Even the brakes w

end, however. Even the brakes work, They're not great - certainly not by modern standards - but they are adequate. That said, and in we of my previous remarks about original componentry, all of the operating bits of both hyporaulic dirus etu spa re new, with stanless replacing ultimary steels wherever possible. The callipers and dirus are original, suth that's about it. Everything around the reservoirs and levens has been repleced. It is impossible to be too cautious around brakes. Both tyres on the bike are

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I've owned a fair few Commandos do

you about that. "Beginning the MA3.1 Mad to go into the cold norms at Lucas where the bike had so and the bike had so and overnight and do test starts. We had a final mod ertuiced by John Peding, to lower the ratio to improve very cold starts. This was due to production delays. It needed to free doos by but no doubt with modern battery development things might be a bit better for minus 5 or 10°C starts...'

new Dunlops TT100s, and they work very well. Again, this is a change in perception. Previously I would have automatically replaced the original Dunlops with new Avons, but enjoyed my brief rides on the bike's original w Dunlops TT100s, and they work very enjoyed my brief noise on the baxes onginal 1975 bytes so much that I just replaced the OE items. The semi-triangular profile feels a little strange at first – certainly compared to Avon Roadriders – but familiarity breeds content, as we say in Commandoland.

get around to fitting them at some point. Finally, in the surprisingly long list of changes wrought upon the venerable Comman for its final flourish, we arrive at the easy-adjust isolastic mountings. Whereas previous incarnations relied upon a fiddly system of shimming to ning to >

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some seriously entertaining roads, and setting the Norton up for the endless corners is very satisfying. Until a modern machine slams past, of course. There has been some considerable progress in motorcycle design since 1975.

Top speed should be somewhere around the ton. I'm never going to see it, of course, but cruising at motorway speeds is well within the capabilities of the design and power outputs. But here comes a personal proviso: I'm never going to ride this bike very far very fast. It's in very good mechanical order, but the major components are almost a half-century old and I have neither need nor inclination to see how robust they are. I use a modern machine for 85+mph motorway stuff. Although the Norton would probably be OK with that speed - some folk endlessly maintain that they did it in 1975 and nothing has changed - I would worry about it, and that would remove the pleasure.

Very occasionally, Ollie Hulme of this parish and I meet up in Exeter for lunch. It's a 100-mile round trip. That's about right for an elderly rider on a venerable machine, don't you think? What could be better than that? Fifty miles in the sunshine aboard a truly splendid motorcycle, a couple of hours ingesting lettuce and radishes while telling the tallest of tales, followed by another fifty miles of riding smoothly into the sunset? Sounds excellent to me. And I'm sure it's Ollie's turn to pay, too ... Rc

#### O NORTON COMMANDO MK3







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# Bob Herman has been busy lately (as usual)

A few words about my winter projects.

The Bultaco I built last winter has sold and will be displayed in a "man cave" (I hate that term, but there you have it) on the east coast.

I'm busy building a Moto Morini 3-1/2 from the ground up, and I am excited to have finally sorted the brakes on the Moto Guzzi CX1100 mongrel I got in boxes from King Browne early this year. This is a very cool bike - a 1979 Guzzi CX100 chassis modified and fitted with a Sport 1100 engine and front end. Because that front end was set up for a Sport 1100 wheel with 320mm rotors, the calipers did not fit up to the 300mm calipers that came stock on the CX wheel.

Richard Florence came to the rescue. Richard has a milling machine and generously whittled up a pair of adaptors for me to reposition the calipers so that they snugged up nicely to the rotors. While at it I changed the geometry of the rear brake linkage to reduce the effort required to get that binder to bind.

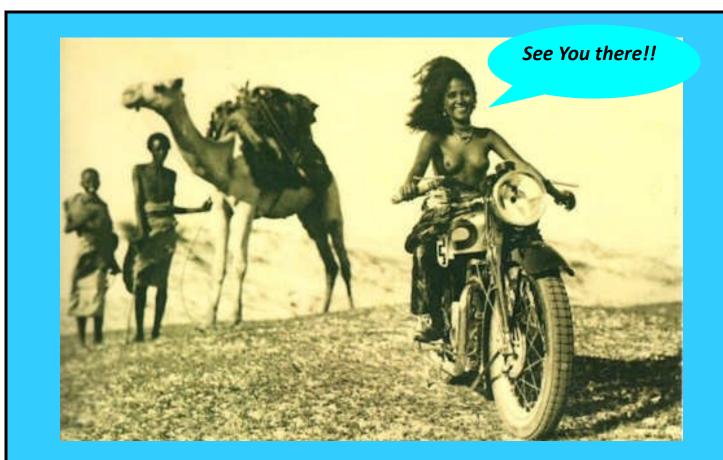
I have some other back burner projects in the wings, but the Morini is my main priority right now.





Winters in the mountains of Colorado can be long and boring. Bob seems to find ways to fill his time in his garage. Beautiful bikes, Bob.





# Winter Banquet Reminder

**February 3** (Saturday), 5pm, African Grill and Bar, 955 S. Kipling Parkway, Lakewood CO 80226, <<u>https://africangrilllakewood.com/></u>.



Bet you never saw a T-Rex on a Norton <u>T. Rex - Bang a Gong</u> (Get It On) (Official Audio)



3000

In 1932, Les Blakeborough, the English dirt track motorcycle rider, invented an entirely new back wheel for higher acing machine, which cons. I dof a series of large wooden balls mounted on the rim in place of the conventional pneumatic tire. He reckoned it made broadsiding more rapid



### Motorcycle Stuff on the web:

Check out the club websites new photo galleries: <a href="https://nortoncolorado.org/galleries/">https://nortoncolorado.org/galleries/</a>

Here's the link to the discussions page on the website: <a href="https://nortoncolorado.org/discussions/">https://nortoncolorado.org/discussions/</a>

Fine looking, sounding old Nortie https://www.youtube.com/watch?v=ZTotVLhVKXc

Badger Heritage Chapter National Road Run - Events - The Antique Motorcycle Club of America www.antiquemotorcycle.org/content.aspx?page\_id=4002&club\_id=327323&item\_id=2101582

How Miss Shilling's Orifice Helped Win the War https://www.damninteresting.com/how-miss-shillings-orifice-helped-win-the-war/



This is me (Julian Kowalewski) on my 850 Commando back around 1985. Vibroplant gave me a bit of sponsorship to race the 750, hence the unfortunate sticker (if you've ever ridden an old Commando, you may think it's quite appropriate 2)

Jesse Carraway mentioned that he recently acquired most of the used parts, and possibly a number of new ones, from Matt Rambow at Colorado Norton Works. Matt is no longer building complete bikes so he doesn't need that inventory. Jesse had previously purchased the inventory of the club's Parts Depot when we lost our storage site and he already had a large inventory of his own parts, so at this point I think it is safe to say Jesse has the largest inventory of Norton parts in Colorado. He is glad to help out fellow club members who are in need:

Jesse Carraway 815 S. Estes St. Lakewood CO 80226 (303) 980-6641 jesse@fastmail.fm A mechanic was removing a cylinder head from the motor of a Norton motorcycle when he spotted a well-known heart surgeon in his workshop. The surgeon was waiting for the service manager to come and take a look at his bike.

The mechanic shouted across the garage, "Hey, Doc, can I ask you a question?"

The surgeon, a bit surprised, walked over to the mechanic working on the motorcycle.

The mechanic straightened up, wiped his hands on a rag and asked, "So Doc, look at this engine - I open its heart, take the valves out, fix 'em, put 'em back in, and when I finish, it works just like new. So how come I get such a small salary and you get the really big bucks, when you and I are doing basically the same thing?"

The surgeon paused, smiled and leaned over, and whispered to the mechanic.... "Try doing it with the engine running."



Takes grass cutting to a new level

Mini chopper start with vincent 2stroke stationary | Retro Rides (retrorides.org)





You only live once, so you should probably spend most of your time riding bikes and drinking beer.

"A motorcycle is a bicycle with a pandemonium attachment and is designed for the especial use of mechanical geniuses, daredevils and lunatics."

- George Fitch Atlanta Constitution - 1916

















## Bob Herman has some Norton parts to sell:

I have several Commando seats and a tailpiece that I don't need, and I'd like to offer them to club members before going to eBay or Craigslist with them I don't know what to charge but will take less from a Norton Colorado member than from an "outsider."

1 nice Mk3 seat with hinge

1 nice 750 seat

1 Fastback tailpiece - good shape except for a small crack (damaged in shipping, easily repaired)

I'm going to bring them up to Golden, they will be at Eric's house so a club member won't need to drive down here or pay a big shipping charge.

Bob Herman 719 256-4527; romomoto@gmail.com

Eric Bergman <a href="mailto:ebergman@csd.net"></a>





Fastback tailpiece

MK3 seat



# Norton Colorado 2023 Event Schedule

March 18 (Saturday), Spring Tech Day, host Bob Martin

April 16 (Sunday), Group Ride.

May 7 (Sunday), Open Garage, hosted by Ric and Joy Landeira.

May 27 (Saturday), AHRMA Vintage Motocross races at Milliken.

**June 4 (Sunday)**, Big Tent BBQ hosted by Eric Bergman & Susan Saarinen.

**June 10 (Saturday)**, 8am to 2pm, Colorado Vintage Motorcycle Show, Erie United Methodist Church,

June 15-18 (Thursday-Sunday), Four Corners Rendezvous hosted by Steve Harris and Char ley Gremmels.

June 21-24 (Wednesday-Saturday), INOA Rally, Winthrop, Washington.



July 9 (Sunday), Mt. Evans Ride and Brunch hosted by David Sheesley.

July 23 (Sunday), BMAC Picnic hosted by Frank & Joanne Puckett.

August 5-6 (Saturday-Sunday), Wimpy Sleepover hosted by Jamie & Michelle Jones.

August 20 (Sunday), Open Garage, hosted by Al and Barb Slarks.

September 10 (Sunday), Old Bike Ride.

September 17 (Sunday), English Motoring Conclave.

October 8 (Sunday), Plains Ride, hosted by Scott and Julie Robinson October 22 (Sunday), Open Garage, hosted by Jonathan Chaikin and Tamara Hale.

November 11 **(Saturday)**, Fall Tech Day, host TBD.

December 3 (Sunday), Pints Pub.

January 1, 2024 (Monday), Clancy's Irish Pub.

January 14, 2024 (Sunday), Lincoln's Roadhouse.

There will almost certainly be some changes, perhaps some additions, some may occur during the season, but if you put these dates into your calendar you probably won't be too far off.



# Membership

Membership in Norton Colorado is open to anyone, regardless of whether they own a Norton, or any motorcycle whatsoever.

Dues are \$20/ year individual, \$22 for a couple or family unit, payable to "Norton Colorado" and sent to the Treasurer, whose contact information is listed on the last page of this newsletter.

The official club membership list is posted on the club website. Please let Eric know if there is an error.

The membership year begins with the Winter Banquet in February. New members who join after August 1 are credited with membership for the following year.

# **Club Events**

Many events have been scheduled for the 2023 season, usually about 2 per month. Participation in these events will be counted for the President's Award. Events may be added, dropped, or rescheduled through the year. The schedule can be found in this newsletter or check the schedule on the club website:

https://nortoncolorado.org/events/





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#### Current Occupants

#### **Officers**

President Arnie Beckman (303) 733-4239 president@nortoncolorado.org

#### Secretary

Eric Bergman (720)400-7835 **NEW #** secretary@nortoncolorado.org

**Treasurer** Charley Gremmels 1832 Forest Ave.,Durango,CO81301 970-946-1302 <u>treasurer@nortoncolorado.org</u>

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**Credits:** Thanks to Karen Bailey, Eric Bergman, John Hartman, Bob Herman, Dennis Horgan, Julian Kowalewski, Bob Martin, Dennis Oberwetter, and Greg Ray for their contributions to this newsletter.

I also want to say thanks to others who sent me things I will use in future editions.

Norton Colorado 1900 19th Street Golden, CO 80401



